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RBW6205G13831-3G
Job Sheet 194316



Part No: RBW6205G13831-3G

Job Qty: 1 pcs

Part Name: AW139 Swashplate Box 2



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/30/19

Job Tracking No:

Due Date: 5/9/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBW6205G13831-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	5/9/19	5/9/19	0.00	1.00	Small Fab - 1		DAS 71 9-89 19-4-30
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	Small Fab - 2 - B4B	1 pcs	5/9/19	5/9/19	0.00	1.00	Small Fab - 1 - B4B		DAS 71 9-89 19-4-30
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
120	QC 5	1 pcs	5/9/19	5/9/19	0.00	0.00	QC 5 - 10		DAS APR 30 2019 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		



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Container No: S176577



Part: RBW6205G13831-3G

Job No: 194316

Serial No/Batch: S176577

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 04/30/19

130	Packaging 3-1 - Stock - B4B	1 pcs	5/9/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	DAS 28 9-89
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	5/9/19	0.00	0.00	QC 21 - FG - 21	DAS 21 9-89
						QC 21 - FG - 70	
						QC 21 - SA - 53	

RB001

MAY 01 2019

Part Op **100** - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1600-E 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6205G13831-3G-9 to RBW6205G13831-3G-7 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

110 - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1600-E 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6205G13831-3G-9 to RBW6205G13831-3G-7 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location:_____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1600-E	Case	1 Ea (1 ea)	100-Small Fab - 1	S128239
3777T12	Spring Catch	2 Ea (2 ea)	110-Small Fab - 2 - B4B	S158132
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab - 2 - B4B	S145165
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	110-Small Fab - 2 - B4B	S021040
RBW6205G12731-3G	Upper Plate Assembly	1 pcs (1 ea)	110-Small Fab - 2 - B4B	S160809
RBW6205G13151-3G	Lower Plate	1 pcs (1 ea)	110-Small Fab - 2 - B4B	S067146
RBW6205G13231-3G	Arm Assembly	3 pcs (3 ea)	110-Small Fab - 2 - B4B	S167981
RBW6205G13531-3G	Screw Assembly	1 pcs (1 ea)	110-Small Fab - 2 - B4B	S160807
RBW6205G13831-3G-1	Shelf Backing	1 Ea (1 ea)	110-Small Fab - 2 - B4B	S163729
RBW6205G13831-3G-11	Dynamometer	1 pcs (1 ea)	110-Small Fab - 2 - B4B	S124408
RBW6205G13831-3G-3	Shelf	1 Ea (1 ea)	110-Small Fab - 2 - B4B	S163733
RBW6205G13831-3G-5	Bottom Foam use in case APP-1600-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	S163738
RBW6205G13831-3G-7	Lid Foam use in case APP-1600-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	S163740
RBW6205G13831-3G-9	Location Placard	1 pcs (1 ea)	110-Small Fab - 2 - B4B	S170848

S163743

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-1600-E	1	11	0
110-Small Fab - 2 - B4B	3777T12	2	14	0
	97524A032	4	317	0
	RB41011	1	341	0
	RBW6205G12731-3G	1	4	0
	RBW6205G13151-3G	1	6	0
	RBW6205G13231-3G	3	12	0
	RBW6205G13531-3G	1	4	0
	RBW6205G13831-3G-1	1	6	0
	RBW6205G13831-3G-11	1	7	0
	RBW6205G13831-3G-3	1	6	0
	RBW6205G13831-3G-5	1	8	0
	RBW6205G13831-3G-7	1	8	0
	RBW6205G13831-3G-9	1	5	0

Part Specifications

Specifications could not be found.